

	Allegato GSQ 01	
	Gestione della Qualità	
	SCHEDA PRODOTTO	

PRODUCT IDENTIFICATION

Rice variety and Milled level
Round grain White rice – Selenio x Sushi
Commercial denomination
Round grain White rice
Rice Origin
Italy
Customer : HANAGROUP

GENERAL INFORMATION

Production Site	Palazzolo Vercellese (Vc) – Italy
Best before date	18 months from packing date
Lot coding	L + best before date + production time
Shelf life	≥ 12 months
Ingredients list	Not applicable
Storage conditions	Store in cool and dry place
Allergens declaration	None (the product is naturally free from gluten)
Absence of ionized ingredients	

PHYSICAL CHARACTERISTICS

PARAMETERS	UM	LIMIT	Notes
Broken kernels	%	≤ 3,00	
Chalky kernels	%	≤ 3,00	
Damaged kernels	%	≤ 0,30	
Heat damaged kernels	%	≤ 0,5	Yellow and amber
Red striped kernels	%	≤ 1,00	
Variety admixture	%	≤ 2,00	
Moisture content	%	≤ 15,00	
Organic foreign matters	%	≤ 0,10	Edible matters
Inorganic foreign matters	%	≤ 0,01	Non Toxic

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ORGANOLEPTIC and NUTRITION FACTS INFORMATION

Parameter		Value		Target
RAW	Aroma	Typical starch		Free from off smells
	Visual appearance	Cream white		Homogeneous, uniform
COOKED	Taste	Typical starch		Free from off taste
	Visual appearance	Loose kernels		Homogeneous uniform
	Texture	Firm kernels		Not sticky
	Cooking time	15 min		30 min
Nutrition facts for 100 g of raw rice	Energy	Kj 1504	Kcal 354	
	Fats	0,4		
	of which saturated	0,1		
	Carbohydrates	80,4		
	of which sugar	0,2		
	Fibers	1,0		
	Proteins	6,7		
	Sodium	0,01		

LEGAL COMPLIANCE

Parameters	EC Rules
Rice variety	Legislative decree 131/2017
Heavy Metals	CE 2023/915
Mycotoxins	CE 2023/915
OGM	CE 1829-1830/2003
Pesticides	CE 396/2005 and subsequent amendments

MICROBIOLOGICAL PROFILE: RTC product (Ready to Cook)

Parameters	UM	Riference	Source
aW (water activity)	-	< 0,7	Internal reference
E. Coli	UFC/g	< 100	Reg.Piemonte guidelines
S. Aureus	UFC/g	< 10.000	
Bacillus Cereus	UFC/g	< 10.000	
Salmonella	-	Assente in 25 g	
Moulds	UFC/g	< 10.000	
Yeasts	UFC/g	< 10.000	