

# TECHNICAL DATA SHEET

## FILM - BAG (PRINTED + UNPRINTED)

Specification	
Customer Name	Bruyerre SA
Customer Reference	ACMP2206011
Food industry YES-NO-N/A	YES
Product Designation PU	Sacs à plat 620//210x950x0,018mm Blue
PU Reference	HD18904
Material Composition	High Density PE
Density	0,95
Mono or multi-layer film	MONO
Surface or Material Additives	N/A
Closure Type	N/A
Colour (look)	BLUE
Perforation	NO
Recyclable YES/NO	YES
Recycled Material Content %	0%
Thickness	18 µM
Width	620 mm
Gusset/Wicket	210 mm

Food contact			
The above-mentioned reference packaging(s), under normal and foreseeable conditions of use (cf. supplementary declaration) do not entail any unacceptable modification of the composition or an alteration of the organoleptic characteristics of the foodstuff, are suitable:			
Suitability for Food Contact	YES		
Direct food contact	The film is suitable for contact with foodstuffs at room temperature or below if all monomers and other starting substances used for the manufacturing appear in the positive list and if other specific migration limits aren't exceeded.		
Only in contact with	Food simulant A (10% ethanol) / B (3% acetic acid) / D2 (vegetable oil) / deep-frozen and long-term storage in chilled and frozen state		
Overall Migration Test IBE-BVI CFP-15.120 (10 days - 40°C)			
Sample	Simulant A 10% ethanol	Simulant D2 olive oil	Simulant B 3% acetic acid
Optifreez 55µM with additives and full color print	1,0	<2,0	1,5

Packaging & Storage	
Weight per unit	+/- 34,40 gr/bag
Quantity of bags per box	500
Pallet size	Euro 80*120
Storage	<18 months, stable temperature between 5-30°C, protected from light and moisture
Other technical conditions	According to the code of practice of the polyolefin industries (film and bags)

Print Process FLEXO	
Colour(s) used if printed	
Pantone Colour 1	
Pantone Colour 2	
Pantone Colour 3	
Pantone Colour 4	
Pantone Colour 5	
Pantone Colour 6	
Pantone Colour 7	
Pantone Colour 8	
Varnish	

Date	Plastic Union	Customer
11/01/23		